

# CAPGARD®



## ALUMINIUM CAPSULE for still wines.

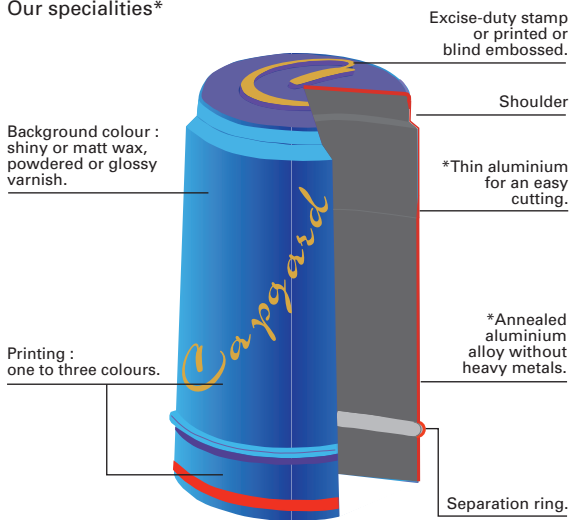
Modern, elegant and practical, the CAPGARD® capsule is produced by drawing a thin foil of aluminium alloy which is annealed after forming. Less expensive than the tin cap, it can accommodate the same types of decorations and finishes. It is already used on many prestigious brands. There is no need to use a special spinner, simply rollers of a suitable hardness.

CAPGARD® aluminum capsule answers the trends of today's packaging. It combines the drawn cap tradition with innovative new materials.

ALCAN PACKAGING



## Our specialities\*



## Characteristics

**PROCESS:** drawing of the metal followed by printing on the formed cap.

**APPEARANCE:** perfect capping, without pleats.

**PRINTING PROCESSES:** airspray followed by silk screen printing or offset, giving a high-quality appearance.

**COATINGS:** option of non-scuffing paints if technically and commercially required.

## Metal

The thickness and a special heat treatment give capping flexibility and cutting performances which are identical to tin.

## Format

Our sizes are suitable for standard glass finishes :

- FINISHES / CETIE ; NF H35-100 TR ; Square ; USA.
- STANDARD HEIGHTS : 50 – 55 – 60.

## Capping conditions

**ROLLERS :** smooth surface and min. hardness of 100 shore A mini.

**ROLLER PRESSURE AT REST :** 3 - 5 kg.

**ROTATION SPEED :** 1,400 – 1,800 r.p.m.

**SPEED PER HEAD :** ideal = 800, max. = 1,000 bottles/hour.

**EJECTION FORCE :** sufficient to keep the products upright, range 6 to 12 kg.

## Market

Capsules

If you would like further information, or to talk to one of our specialists, please contact us via:

Email: [info.capsules@alcan.com](mailto:info.capsules@alcan.com)

Website: [www.alcanpackaging.com](http://www.alcanpackaging.com)